

# AVIATION WEEK

FEB. 2, 1948

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## "Only Through Research and Development . . ."

Chance Vought Aircraft, since its inception, has pursued one basic philosophy. That philosophy is this: Success is attainable only by superior engineering. Adherence to that philosophy has called for a constantly expanding program of research, experiment, design, development and application.

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Tomorrow!

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pages

The "Yankee" Line of Turbojet Engines

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PLANTS IN 25 CITIES OFFICE REPRESENTS



# The Birdmen's Perch

by Major Al Williams, AIAA, "TATTERED WING TIPS,"  
Gulf Aviation Products Manager, Gulf Bldg., Pittsburgh 30, Pa.

## INSIDE INFORMATION

Did we ever mention how many of the Gulf gang hold pilot's licenses?

There are 19 of them in our Aviation Sales Department alone, ranging from modest private to multi-engine winged.

Now when we tell you the Atlantic Process is an active relaxing way which takes some important out of Gulfville Old we're depending upon our own's own and lubrication systems for safe success.

Just when we tell you that Gulfville Old gives them lubrication ... helps get the most and smoothest transportation out of your engine, we're depending on the



experience of ourselves and the use of the Gulf fleet who log thousands of hours every year.

The best, with our experience, though. Get your own experience with Gulfville Old and you'll see what we mean.

## LITTLE KNOWN FACTS DEPT.

We're all wearing fox enough and to show clearly whether you wish to connect the LITTLE KNOWN FACTS DEPT. or want to reach to something like FAVORITE FLYING GEAR or what have you.

Meanwhile, we're going to make a few more Perch Pilots, so follow us.

Jack H. Carroll, Capt., N.M., got the first commission as Perch Pilot (Aviation wing) location.

"Between the first flight in 1942 and the latest flight in 1948, he spent less time in the air than he did on the ground."



And here's one from Ed Kalat, Capt. 1st Lt. N.Y.

"Through it, weight really didn't count on a B-26, a B-26 can operate from any B-26 runway."

Here's one from a man who's got in our order society of aviation hangar here! Ray Manges, Hickam, N.Y., with the Perch Pilot team to be taken: "The first airplane letter in the U.S. was written by Pers. Washington in 1793, carried with it a letter from the Philadelphia Prison Yard."

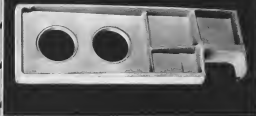
Well, don't you see there?

Send us a Little Known Fact or a suggestion on what you'd like this department to become.

Gulf Oil Corporation and Gulf Refining Company...makers of







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## NEWS SIDELIGHTS

### Flight Pay on Griddle

Members of a House Military Appropriations Subcommittee failed to grill top Air Force officials on why flight pay is paid to Maj. Gen. Lawrence Korte, now serving as U. S. delegate to ICAG, and other general officers. The appropriations group can force USAF to eliminate non-operational officers from receiving flight pay by slashing allocations for the purpose—which it intends to do.

Flight pay, the subcommittee's chairman, Rep. Albert Engel, points out, was intended to compensate for exceptional risk, but is now being given "by a pack of generals who simply stay up in the air for a regular number of hours." Approximately \$4,908 of Korte's \$15,000 annual salary is flight pay. Elimination of this would almost halt his USAF earnings to the \$10,000 a year received by CAB members.

### Airlines Eye Reverses

If Adm. John W. Reaves Jr. decides to retire from the Navy after the ATC-NATS merger is set, several airlines will be looking for its services, with Pan American the leading contender. NATS' outstanding record in safety and operational efficiency combined with the Admiral's chronic cost-consciousness would make him a valuable addition to a commercial air enterprise, industry people say.

### Capitol-Minded Hughes

Since Howard Hughes' feeble introduction to Washington politics last year he has combined an active interest in Washington aviation politics. Glenn Williams, former Eighth Air Force officer who later became executive assistant to Secretary of Commerce Averell Harriman, is the latest addition to the Hughes Aircraft Co. payroll. Hughes has been active on behalf of several candidates for CAB members and is supporting Joseph Mancini, CAA midwest region administrator, for the top CAA post soon to be vacated by T. T. Wright.

### ALPA's Big Chance

An Line Pilots Association is not bothered by its inability to recommend a suitable candidate for the post of CAB Safety Review director, which has been vacant since the resignation of Wallace

### CAB Litigation Paralyzed

CAB members freely admit that their police arm remains almost paralyzed by lack of personnel. The board's enforcement and litigation sections consist of nine employees, including telegraphers. To date, only the worst violations among uncertificated carriers have received special attention from the enforcement section—and then only after long delay.

Despite last August, former CAB Chairman Landa offered the post to ALPA approved airline pilot to gain the union a chance to do something about its claim of having been neglected in safety safety problems. Many top airline pilots, including H. D. Cox of American, Bob Beck of TWA, and J. E. Wood of Western, who have been carrying the safety ball for ALPA in Washington hearings, have refused the post generally because its \$3,675 salary is too far below the \$12,000-\$14,000 level of high executive airline pilots. With the passing of Landa, ALPA may have muffed its chance and given a hollow ring to its latest safety recommendations because of the unwillingness of the pilots to step into a position of safety responsibility.

### Airline War Training?

The President's Air Policy Commission recommended for possible presentation of the airlines for emergency mobilization are being discussed by a think-tank group with top Air Force administrators. Some kind of war training program would be necessary.

The group, including Col. Theo Harbin, Chief of Staff, Sen. Solomon, former Lockheed and others are formulating a plan by which airline pilots would receive combat qualification credits for classroom and flight instruction in procedures, tactics and operational problems. Sen. Solomon headed the previous airline war training program and will play a major role in working out the details of the plan based on his wartime experience.

### Uncertificated Carriers Worried

Two of the three remaining CAB members have manifested concern that they overstepped their power under the

Civil Aeronautics Act in granting exceptions to uncertificated carriers. Vice Chairman Ryan and Member Brown recently drew up a request not only in the legal arguments against the proposed exception of all cargo operators on the U. S. Alaska route but also in statements that CAB possessed without proper authority the existing recommended emergency (section 202.1) of the Economic Regulations and the Airports exception (section 205.5). Uncertificated carriers and freight forwarders, who admit frankly they lost their best head on CAB when Chairman Landa left, are worried by the turn of events.

### Talk Air-Mail East

Airlines' syndicates applying House-Rail Committee's refusal to clear congressional legislation boosting the mail postal rate from five to six cents for floor action are trading on this too. The committee's antagonism is directed not at the air mail, but at the postal rate on third and fourth class matter. These affect newspapers and some politically potent editors and publishers have pressed the committee to expedite the bill. Members of House Post Office Committee, however, are thinking about drawing up a single-purpose bill raising only an mail rates. Odds are that this would clear rules committee and be approved by the House. Senator has not yet responded in the Senate.

### Fair Minded Commissioner

New York City and aviation interests everywhere can be thankful that in Public Commissioner Wollender they have an aviator enthusiast with experienced aeronautical judgment. Wollender rose from the ranks of the aviation nation at the front and knows the problems of the pilot in the metropolitan areas as well as his associates from the hills, hillsides and other problems at the front of the front. Wollender goes of this post by interestingly saying down a city ordinance that would have cleared rapid restrictions on flying in the New York area, including helicopters. He stood firm for Civil Air Regulation part 60 as the best for New York City citizens and airlines that only reduced flying should constitute the basis for any regulations, having in mind the significant precedent that a New York City ordinance would set throughout the nation.

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SCREWS • SOCKET  
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NON-CORRODING "ALLENS" for applications where steel is subject to excessive moisture, chemical fumes or corrosive vapors. Made of "18-8 Type" Stainless, non-heat treated, non-magnetic. Set screws: stock sizes #6 to 1/2" diameter; cap screws: #8 to 1/2". N. C. threads only. Class 3 fit, Allen precision fastenings...Order of your local Allen Distributor, or write us for samples and literature.

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## NEWS DIGEST

### DOMESTIC

National Mediation Board last week was attempting to end the strike of National Aeronautics clerical and station personnel. NAB, President G. T. Baker said there had been no interruption in service during the last few days of the walkout.

Dr. Albert E. Lombard, Jr., formerly engineering consultant, has been named Director of Military Aircraft Sales for Consolidated Vultee Aircraft Corp. Lombard joined Convair in a consulting capacity in 1946 prior to which he was associate professor at California Institute of Technology.

Thomas K. Pfeiffer, chairman of the President's Air Policy Commission, has accepted the post of chairman of the planning board for the Jetstream Air Expedition, scheduled for July 15 at Midway, New York's International Airport. President Truman has been advised to attend opening day ceremonies.

Civil Aeronautics Administration has extended until Aug. 31, 1945, the summer closing date for issuing an airworthiness certificate applicable to non-plan aircraft. Reason for the extension (June 31) was recent advancement to June 30, 1948, of War Assets Administration's surplus sales authority.

First all-weather fighter training project has been initiated by the Fourth Fighter Group at Andrews Field, Md., Strategic Air Command headquarters. Using Lockheed P-50 fighters, the group is maintaining five daily schedules between Andrews and Clinton County Air Field, Ohio, regardless of weather. An outgrowth of the All-Weather Air Line, the new project is designed to provide training prior to activation of special all-weather fighter aircraft, now under development.

### FINANCIAL

Securities and Exchange Commission has approved a three month extension of the maturity of \$1,000,000 in North-east Airlines notes held by Atlas Corp. Under the extension, the notes will mature Mar. 31.

### FOREIGN

British European Airways has announced it will reduce its staff as one step in a program to cut its deficit. In its first financial year the carrier lost more than \$5,000,000.

Canada and Mexican governments have signed an agreement which will facilitate early establishment of Trans-Canada Air Lines' proposed service between the Dominion and the Colony.



**STOP**  
Those Winter  
Losses  
due to  
Snow-clogged  
Runways!

Compare your present method  
with this performance:

• A giant 350 hp. Walter Snow Fighter clears a 26 ft. path on its passing run—a 14 ft. width on succeeding runs—at 20 to 30 mph. Or, two 150 hp. models, in action, clear a total width of 29 ft. on each high-speed run. A 150 ft. width, as a rule long runway is cleared in 15 minutes—entire runway cleared in one hour. Snow is hauled far to the side, avoiding dangerous snow banks.

**B**LIZZARDS need not tie up your airport activity and cut your revenue. As long as planes can fly—you can have safe runways ready for landings and takeoffs.

You can do it with most powerful and effective of all snow-fighting equipment—Walter Snow Fighters. These specially designed units provide non-slip traction to operate at such high speeds and remove such a volume of snow, that you actually keep ahead of the blizzard.

As specialists in snow removal for over a quarter century, Walter engineers are glad to recommend the correct Walter Snow Fighters, equipment and clearing techniques to end the winter menace at your airport. Write us today.

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SNOW FIGHTERS













ARGENTINE MOSQUITO

Twin-engine "Colonia" is being Argentine ships, powered by two Fiat 60-hp engines. About 210 are being assembled by the Instituto Aeronautico at Cordoba, official Argentine government aircraft factory. (McGraw-Hill World News photo)

## Congress Readies New Procurement Laws

Congressional approval of aviation legislation, codifying and modernizing procurement law and regulations of the Army, Navy, and Air Force, appeared imminent. The House approved measure was passed by the Senate and turned over to a joint conference committee.

Considered as expected to accept Senate changes regarding the legislation to the present national defense setup.

The House passed the bill prior to the adjournment of the session. Air Force Senate changes, requiring contract-bidder for contractors to give advance notification of any procurement in excess of \$15,000 or five percent of the contract, and authorizing the procuring agency to investigate the books of such subcontractors, is also expected to be approved without controversy.

First consideration, it was pointed out by Chairman Charles McNary (R., S. D.) of the Senate Armed Services Committee, a measure to prevent re-employment of "the Gen. Motors case," in which the former deputy procurement chief at Wright Field allegedly was responsible for the handling of aviation subcontractors into American Electric Co., as a Ohio firm which was owned, according to charges.

Competitive Bidding-White. Laying down a policy of competitive bid contracts, with awards going to the lowest bidder, the legislation gives legal sanction to negotiated contracts, in the specified circumstances by the Army, Navy and Air Force. There are, as follows:

During a national emergency, if public emergency will not permit delay incident to advertising for competitive bids on contracts.

If aggregate amount of a contract does not exceed \$1,000, or if a contract is for personal or professional services.

On contracts with educational institutions for training personnel.

On contracts for experimental, developmental, or research work to suppliers for such work. Department contracts would be required to file reports with Congress at six-month intervals listing and describing the items and nature of all research and development contracts awarded.

Contracts for materials including aircraft, parts, instruments, and accessories, the nature of which, for national security reasons, should not be published.

Contracts for standardized technical equipment, which, in order to ensure the interchangeability of parts with equipment that has already been purchased, must be purchased from the same producer.

Contracts for supplies of a technical or specialized nature—such as aircraft, requiring a large initial investment and an extended period of preparation for installation, in which an award to a new producer would involve a duplication of preliminary effort that has already been made.

If and when an agency had determined that competitive contract bids have not been independently assessed and that a preferable arrangement could be made through negotiation.

Senate Armed Services Committee proposed that this stipulation would benefit civilian buildings, below-the-shoulder pricing, rebated low bids, identical bids requiring drawing of bids, uniform estimating systems, and refusal to classify the government is either than a retail buyer.

If it is determined to be in the national defense interest that any plant be kept in production.

The legislation also authorizes the Department of procurement authority to ensure cooperative procurement by the industry. It requires that all competitive bids evidencing collusive action as the part of the bidders be turned over to the Attorney General for appropriate action under antitrust law, and that standards and procedures for competitive bid procurement be worked out.

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State Airlines Requests  
Fleet Service Delay  
State Airlines, Charlotte, N. C., has petitioned CAB to stay the effectiveness of the Order concerning Order 12, to Procurement Aviation, Western Airlines, N. C., or to delay in flight in Piedmont's transportation of service pending judicial review of the Board's decision in the Southern States case last April.

An unsuccessful appeal for the rules regarding Procurement, State Airlines currently filed suit against the Federal Aviation Commission in the U. S. Court of Appeals for the District of Columbia after CAB denied a petition for reconsideration of the Southern States decision (Aviation Week, 7/23).

State contracts Piedmont was allegedly awarded contracts it had not applied for but which State had requested. Piedmont intends to start service this month.

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## ENGINEERING & PRODUCTION

### Air Force Industrial Mobilization Now Moves Into Second Phase

Military program under way pointed at production problems airplane and engine contractors may face in event of all-out war production.

"Operation Shipyard," the Air Force's industrial mobilization program launched last year, has moved into phase two. This means that the military has achieved a start toward solution of the bottleneck problems which would confront the airplane and engine prime contractors in the event of all-out war production.

The Air Force in June will begin completion of an industrywide study, on the present constructive level, of the production and material resources needed to initiate and maintain a steady flow of finished airplanes from the industry's plants.

Studies New Under Way—Studies of plant and material resources needed by individual airplane manufacturers to achieve (starting 1945) the production goal given them by the military high command are now under way by most of the major plane builders who are due in Washington June 1. Contractors for these studies were let by the military last year.

Meanwhile, the Air Force has getting the fast track to plan for a phase two resources study for and by the Automobile Manufacturers Association. This study will take manufacturers were initiated last year and have progressed almost to the contract stage. The object is to find out what the AMA can do to augment the production of aircraft engines.

Plant data between the Air Force and AMA being an important by the aircraft engine manufacturers, due in shortly, on what they capacity and could be. When the initial survey comes in, the auto people will be asked what they could do to raise the output of airplane engines to the strategic level set by the high command. They will be asked to report on the maximum needed to allow sufficient plant expansion to bring up total engine production to the target figure.

Covers All Facilities—The resources studies by the airplane industry concern all facilities needed to turn out finished airplanes. They cover plant

and equipment (including tooling, basic and semi-fabricated materials, manpower (both skilled and unskilled), and other integral facilities such as power and transportation.

As a basis for the report, each plant has been given hypothetical target production figures. Each report will show what present capacity is and what it could reach by expansion to attain the production goal—if the firm were supplied with the necessary resources such as tools, raw materials, and manpower.

These reports, when summed up by the Air Force's industrial mobilization office, will show how close to a hypothetical goal the industry's present and potential production facilities could reach. The overall survey will be indicative what the production bottlenecks are.

Two other parts of the mobilization program, extensive tool stockpiling and education of Air Force personnel as problem and techniques of industry, are being well under way.

Meanwhile, the Air Force has a goal of 47,500 machine tools for a steady state. This constitutes roughly half of the requirements of the joint Army-Navy machine tool program (72,500 total). MANAT has achieved about 18 percent of its goal. The tools are being produced from surplus war plants and properties held by War Assets Administration.

Training to High Cost—The training of industry personnel, advised by the aircraft industry establishment recently, is going into full swing. Military personnel are enrolled in 30 colleges and universities, 60 industrial schools, and in permanent work alone, in 41 industries.

Under the program, selected young officials and highly educated personnel are sent to technical schools for one or two years, then into service industries for another term of study. After the term of study in schools and plants, the students enter a firm with the procurement sections of that particular branch of service. At the end of the program the graduates return to

the regular military tour of duty. They contribute a backlog of personnel who would expand the military's understanding of the various areas and services on M-day, and they will have a basic understanding of industry's problems.

The Air Force, while some of the other services, has done little to bring its procurement problems before industry as a whole. Officials concerned with industrial mobilization give two reasons for this. First, they do not want to get before their prime contractors procurement level (airplane and engine) until there has been a inventory of the overall industrial potential by the Maritime Board and a "diary" of the production gap made by the National Security Resources Board.

Second, they do not want to go to industry to contract for resources apart by sub-contractors and other suppliers outside the airplane industry.

There is a current strategic mobilization plan. It is a target operation (based) which the military planners hope to know enough about the production bottlenecks at the outset of the need, representatives to achieve planned output by War II. The plan, which is a continuous proposition rather than a one-shot effort, points to peak production of aircraft in one and one-half years after M-day.

Plastics Manufacturers See Easing of Shortage

Percent by the Plastic Materials Manufacturers Association indicates that 1945 will be the first year since 1940 in which synthetic plastic materials will nearly meet the demand for them.

First facilities projected and an increased during 1945 and 1946 have now for the most part been brought into production. Over 100 new plants have been built since 1940. Cost of these plants has increased extremely by 30 to 40 percent, and delays in completion have ranged from six months to a year beyond original dates.

Most critical supply problem: during the forthcoming national mobilization is that of formaldehyde although current supplies of phenol and soda ash are not much better. Government reports indicate that production of the synthetic materials has reached very high levels and producers state the supply-demand ratio is rapidly approaching balance.

Generally the characteristics are expected to be available in sufficient quantities to meet requirements. Caution must be in short supply only in the years but this should be overcome during the second quarter.

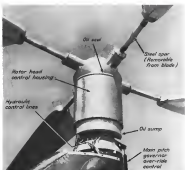


RECEIVES MEDAL

George C. Loring, successful engineer, received the President's Medal of Merit from Gen. Carl Spaatz, U. S. Air Force chief of staff, with a citation for Loring's World War II "contributing service" in aircraft design to the WPA, the Navy, and the Air Force. Loring is chairman of the board of Research, Development, and Production of the Boeing Company, and has been both his long experience as engineering designer and in management of the Loring companies. (Air Force Photo)







Dornier rotor system. With this down and set to slip with fly pitch plane, Dornier's pitch and roll control mechanism is housing an over-ride all-balanced. Types are secured to hub with pivot screw angle and drag angle effect.

Center of Gravity—in a single rotor system the center of gravity of the rotor can be correct for only one attitude of flight without using cyclic pitch. For example, if the C.G. is directly under the rotor, the rotor can hover without requiring the rotor to be tilted. For 100-mpg forward speed, the rotor must be tilted forward a certain amount and yet have some reserve tilt available to handle gust conditions. Because of the control effect on a flying hinge rotor or the lateral pitch effect on a conventional ground mounted rotor, the blade stresses increase as amount of inclination of the lift vector increases.

Had the aircraft C.G. in the case being considered been one inch back of the center of the rotor, a compensating amount of forward tilt of the rotor would have been required for hovering. This tilted rotor would also be necessary for the 100-mpg condition, but since the blades would be stressed that much more. Recent of this machine, the allowable C.G. travel to handle varying passenger or cargo loads is very limited. On single rotor systems for which information is available the limits are to the neighborhood of four or five inches. At the time the rotor is back high enough to carry four people, the T-62C C.G. allowance severely lessens itself.

This confined C.G. travel, more than any other factor, has limited the single

rotor rotor to the 5,000 lb gross weight limit. The trend for large machines has been to take the two rotor, fore and aft, configuration with all the associated expense and complexity.

Because of the constant velocity around hub mounting in the Dornier rotor, there are no stress increases through any amount of rotor head tilt. The only limit to C.G. loading of the rotor is that of the main blade striking the hub or the tail rotor dragging the ground on landing. With the Dornier configuration a main plane single rotor system of 14,000 lb. gross weight may be constructed. This is about twice the gross of any presently flying single rotor craft. Beyond this weight, the power required of the tail rotor is hovering becomes too great.

• Blade Endurance—There are other factors beside the control effect that subject the blades to vibratory loading moments. The high lift that the blade is subject to on the advancing side is forward flight is primarily resisted by the feathering action resulting from cyclic pitch change. In forward flight, the pitch of the advancing blade is reduced. The drag increase on the advancing side, however, will be only partially countered by cyclic pitch.

In addition to this, however, there will be a 2 per rev. lift and drag fluctuation on each blade in forward flight. Since the stress producing force

fluctuates is a power stroke. Mathematically it is because the rotor turns for lift or drag on the blade is a value of time containing the sine or cosine of twice the rotational angle the blade makes with the lead of the rotor.

These fluctuating forces on the blade, plus forces arising from gusts, pull-ups, blade center of pressure excursions, and any number of other sources will all contribute to shorten blade endurance life. The Dornier rotor is the only one introduced to the public, which has no answer for any problem other than to load up the parts.

If a force of a given magnitude is applied to the rotor blade once, the blade will deflect a given amount and a given stress in the blade root will be produced. If the same force is applied at equal intervals, of say once every two seconds, the blade will deflect further with each regular flex it did when the force was only applied statically. It will have a correspondingly greater stress at the root. If the frequency of applying the given force is increased further the deflection is again increased with the root stress further amplified. Each increase in the frequency will produce an increase in the stress until at the natural frequency of the blade only a very small force need be applied to soon break the blade.

In making the blade very stiff, which usually means heavy, the natural frequency may be made very high. The frequency of the 2 per rev. forces active on the blade will be very low by comparison, and because have low magnification values. They will always, however, produce a greater stress than the same force applied statically.

The Dornier rotor uses an different approach to this problem. Consider applying a force to the blade at a frequency higher than the natural frequency of the blade. The deflection and stress start to come down again. In fact, if the applied force frequency is high enough, the deflection and stress will be much less than if the same force were applied statically. This principle is used in designing the blades in the Dornier rotor. The frequency of the applied vibration blade forces and the designed natural frequency of the blades are such that the stresses are much lower than with the same forces when applied statically. For this purpose the blades have a very low natural frequency and hence a higher and at lightweight construction.

The flexible blade has relatively excellent stress absorption qualities under gust loads and pull-ups.

Use of this principle plus complete absence of any control or universal joint effects enable the Dornier rotor, flying on a rotor of 2,600 lb. gross weight, to fly at 100 mph with vibratory blade

(Continued on page 27)

## Meet the Men Who Keep 'Em Flying!

(NO. 1 OF A SERIES)



Mr. W. E. Dornier, Director of Maintenance, United Airlines



Detailing and no clearance with an United's fleet of 100 and 120 models.

Men charged with the responsibility of supervising the service and maintenance of a fleet of airliners are quick to realize the importance of details. To such men, the widespread use of OSTUCO Tubing—in practically all modern aircraft—is just one more example of the importance of details.

The strength-without-weight advantages inherent in OSTUCO Seamless Steel Aircraft Tubing are obvious to maintenance men and aircraft designer alike.

Consider, too, OSTUCO's continuous research, precision craftsmanship, low record of rejects and prompt delivery, and the overwhelming choice of OSTUCO by leading aircraft manufacturers becomes equally obvious.

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Fig. 1. Shown at left is hub flange which has been partially machined, for comparison with finished hub (right) comprising former design on Aeromatic Model 120 prop.

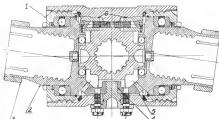


Fig. 2. Section of components in former forged 120 design. Parts are: (1) Nut, (2) flange, (3) counterweight shap, (4) synchronizer shaft, (5) synchronizer, and (6) pitch setting stop, fluting regular track.



Fig. 3. At left are arc-welded components required for fabrication of present arc-welded Model 120 design. With parts assembled and with gear, complete unit is shown at right.

## Aeromatic Welding Procedures Lower Hub Costs

Recent research into propeller hub manufacturing techniques has indicated that present methods of machining hubs from steel billets are not only expensive and wasteful but require unnecessary weight penalties on the entire assembly.

To simplify procedures, the Aeromatic Propeller Div. of Koppers Co., Baltimore, makers of automatic pitch propellers for helicopters, has been investigating the feasibility of using welded construction in place of the present machined forgings.

This project has been under the direction of Paul F. Haddad, chief engineer; C. C. Mott, shop superintendent; and D. W. Hamstra, welding foreman.

Their work showed much potential that a paper, "Development of Arc Welded Propeller Hubs," written by these men, with assistance of John D. Wagon, public relations representative, and T. J. Maylor, materials engineer, and V. B. Berler, sales engineer, was the grand award in the Bureau of Aeronautics Welding Foundation's 1947 contest. These awards have been acclaimed by industrial leaders for the vast amount of wisdom new welding technology and practice disclosed in the award-winning paper.

The hub-welding details described here are based on methods outlined in the accompanying paper.

Early in the experimental work, it was found that a propeller hub assembly over loads from steady stress, which was

calculable, but generally failed from the fatigue due to secondary stress. Since the latter stress was not easily determined, and is still the source of much controversy, maximum safety factors in terms of metal bulk were built into propeller hubs.

The first high alloy steel forgings obtainable because the generally accepted hub material. These large forgings represented high cost items that in design and still do so in the case of a present high horsepower hub, which as a present high horsepower hub, which as a present forging weighs approximately 100 lb and is machined down to about 50 lb. However, high structural integrity has been achieved, and studies of blades against centrifugal loads of 75 tons and more as no longer a problem with the large propeller. It is the object of arc-welded, and new technology, method of high-power-horsepower hub construction on the design of low horsepower propellers, which provides a basis for the comparison.

Welding for hub fabrication means numerous design changes apparently but which are considered because of the new that welding would not be strong enough for this very highly stressed part; also, welding was the only practice in successful use. The one, available, exception taken in the new is embodied in the manufacture of the present Aeromatic variable-pitch propeller hub.

Hub Development—The original steel hub forging (on Model 120), with some preliminary machining completed, is

shown in Fig. 1 with the finished machined and ground hub. The forged blank of circumferential steel weighed 64.7 lb and was machined to a finished weight of 17.6 lb.

Design characteristics of the finished hub include the large cylindrical socket into which the blade retaining flange and retaining nut fit and the anti-ice slots through the web center which is splined to fit a particular size engine shaft.

These two principal items must have no accurate dimensional and high strength relationship because of the retention of the entire centrifugal and bending loads of the blades by the large cylindrical hub socket, and the engine driving torque by the shaft (see Other structural details of the hub shown are: Buttress threads for blade retaining nut; low in case of hub socket to position the blade pivot bearing; aperture through side of hub web for a shaft, and a relief slot from one socket to the other to accommodate a pin to secure the blade assembly).

These features are indigenous to the Aeromatic propeller design in that they comprise all principal hub features in the design of any existing machine with similar loading power.

Controlable pitch propellers may have similar hub load structures with pitch change mechanism added. But, in the absence of the stress details, the retention of blades so they may be adjustable steps to limit their movement, and a synchronizing means con-

tain the total basic hub requirements.

Fig. 2, a cross-section of the forged steel hub, shows the relative positions of principal and detail parts. Induced bending retaining flanges are shown mounted on a radial normal bearing fitted to the hub bore and crisscrossed by a bottom-flanged nut and ball thrust bearing. Synchronizer gear is held in place between the nut and flange by a synchronous shaft locked to hub wall. Blade pitch setting stops, which limit angular travel of the blades, are fitted into drilled holes in a milled slot in blade socket base. These pitch setting stops were in an unaccounted spot in this design. Changing floor settings is a procedure which must be performed repeatedly when the propeller is being adjusted to control engine speed and safety. Removal of the entire blade assembly, each time adjustment becomes necessary, entailed considerable time.

Such features, in addition to the disadvantage of carrying the whole hub out of a forging, could be improved only by an entirely new design dictated by another method.

Since steel forgings had demonstrated weakness, and aluminum alloy forgings, though lighter, were virtually impossible to machine as steel and also would fatigue, welding was the apparent solution although it had never been used in this particular application.

Design for Welding—In the breakdown of the 120 hub for welding, the barrel and cross tube, shown in Fig. 3,

were machined from stainless alloy steel tubing. To expose the pitch setting stops for adjustment, blocks made from bar stock, more designed to be welded into holes in the hub barrel web and threaded for normally accessible bolts. Synchronous shaft which had previously been bolted to the hub web was to be threaded into a boss machined from bar stock and welded to hub web. With the cross tube welded into hub barrel, the boss for positioning the inner pivot bearing (also machined from bar stock) could be welded to the cross tube.

To balance the assembly, a simple piece of curved plate would be welded in the inner hub web. Threading the inner bar to the hub barrel for a retaining nut was eliminated by using an internal expanding spring ring as a pivot. Manufacture of these parts was in fact easily done in a forging shop by its machining. Substantial weight reduction was possible because superior metal, not renewable economically from the forging, if at all, was absent with the better construction.

Hub barrel and cross tube of the present design are machined from electroformed, automatically produced steel tubing (SAE 4130) preheated in flash-machined machines. Both hot finished and cold drawn tubes have been welded with resistance. The bearing boss, welded to the tubing, is a 4130 steel. Hydro-bore bars, pitch stop bosses, and ball-nut weight are all SAE 1038, normalized. These parts, shown in Fig. 3, may

be referred to as the following welding sequence.

Welding Steps—Cross tube is positioned through holes bored in hub barrel in a jig holding the balance weight against hub inner web, and synchronizer bent in position in hub web. These components are then steam-hydrogen hot-welded, making smooth, sinuous lines, which may be joined over with an arc later with as perceptible rate or slag. The hub barrel is usually a prefinished to between 900-600 deg F, then placed in a positioning jig. A final weld is made first at junction of cross tube and hub web, externally, with a W.-in.-dia. Fluorocel No. 1 electrode using approximately 130 amp.

After that the hub is normalized for 1 hr at 1,500 deg F and cooled is still in the jig then steam-blasted with angular shot, the welds ground, and tubes drilled in hub web to remove pitch stop bosses; for transverse hole in the cross tube is removed to remove the bearing boss. This thermodynamic treatment is necessary so that stresses in the welds of smaller parts, yet to be added, are minimized.

Shy bolt bores are now fitted into the holes in hub web and steam-hydrogen-blasted in a jig. Bearing bosses are potted into cross tube and hub in again preheated to 900-600 deg F. Welding is accomplished with arc electrode using a flat bead at one pass around each hole on external surface of hub web. Penetration of the weld at the base



Fig. 4: This cross-sectional view of Model 220 hub on which all welding is completed internally in order to eliminate time-consuming and costly heat grinding procedure.

is not required to be as good as that of welds at either end of cross tube because they do not carry appreciable loads. Control tube to hub [left] weld, however, does carry substantial shear stress due to torque and must be entirely free from defects which internal inspection could approve.

Following final welding, hub is again normalized and heat treated. It is quenched in oil at 1,550 deg. and drawn at 1,420 deg. for 4 hr. After final heat treating, hub is finally tested by a 250-ton machine and given a destructive inspection check before grinding and final machining.

Turbine hub components receive a good burn-in finish actually as only the weld head needs blending attention. A spin-grind coating reduces adherence of weld particles and subsequent heat treating removes particles that stick. Spin is also stressed by shot blast, eliminating hand removal for any purpose other than inspecting the end of a blade for confirmation of welding or for weld inspection.

Welds are ground with casted wheels and Carls, the blended area extend-

ing approximately 4 in. on either side of weld. After grinding, hub is thoroughly inspected by the wet magnetic method for cracks, slag inclusion, or excessive porosity.

The welding technique of expanded operation is so highly developed that operators are inflexibly free and not comparable to machining operations in quantity.

Welded joints are freely oriented and counterbalanced so they may be serviced by light tools with no tendency to produce irregular motion. Heavy universal jigs were found to be too big and too heavy to handle and too costly to build.

As time figures will show, welding of this hub, while of a precise and critical nature, has been achieved in a repetitive technique that may be conservatively considered to have no known parallel in its class.

► **Experimental Trends**—Current experimental development is shown in Fig. 4—Model 220 hub welded internally, object being to eliminate weld grinding completely and accomplish a

new dependence of the pitch stop bolts by depending on their length.

As previously noted, the cross tube was welded to hub barrel at front and rear, the spacer/inter shaft bars was welded, and four bosses also welded, all internally, into hub wall holes. Grinding actually controls time and cost, particularly around pitch stop bosses. By making all pitch stop boss welds internally, an structural change in accuracy and cost savings are effected.

The balance weight (previously a small thick block) was made out of three-quarter plate covering a greater area of the hub wall and welded in place as before. The given greater wall thickness through which pitch stop bolts may be threaded without supporting losses. Principal advantage of eliminating the four mechanical joints rectify by means of a larger weld plate indicates the extent of total benefits which may become possible with arc welded fabrication.

This development—quite new and still undergoing extensive test—will depend primarily to eliminate fabrication variability and designs, largely prevented by arc welding. If it should replace the current production hub, there would be no need for jig changes, no need for drill jig change, and only slight modification in arrangement of welding jig. Thus, what could be an expensive engineering change, considering machining methods, can result in a beneficial saving with increased savings.

► **Cost Considerations**—The cost and weight data are consolidated in Table I to show most extent of savings realized with arc welding versus forging. Total figures are given at various locations (details vary) and are representative for this study. The 42.5 percent cost reduction determines the price and extent of the market more than any other factor. However, weight saving of 15.8 percent is almost equally important due to its influence on total installed weight, and can be applied to the personal plane as factor of increased performance without the increased cost of greater horsepower. In addition, weight saving gives greater leg capacity, because factor of utility which are competitive points within the industry.

The first ground-adjustable hub, as shown in a side-by-side, is shown in comparison to the present arc welded hub in Fig. 5.

Installation of the ground-adjustable design for welding is currently simple. Each hub consists of a single adjustable piece (bolt) on each end, threaded internally and has a cross tube, each end of which is slotted as large as the hub barrel. These bolt shaped ends on the cross tube accommodate front and rear motor and the rotation, which allows hub to swing. By making the



Fig. 5: Forged design, ground adjustable hub (left) is applicable to 65 hp installations, while present tubular welded design (right) is suitable for 150 hp engine applications.

cross tube into two pieces, each extending halfway into the barrel hole, it was possible to create a smaller barrel diameter than would have been possible with the cross tube made from one large section.

Barrel diameter with this arrangement is held at a maximum, wall thickness is easily controlled, and weight is correspondingly low.

Method of welding this hub consists of making a fillet weld at one position around both front and rear of the barrel at junction of each half of the barrel. The cross tube halves rest in the center of the barrel hole above their mating, stop end, ends are joined together. Weld heads are made with a 4 in. Phoenix electrode.

The process steps follow very much the same pattern as the welding on the 220 hub. Grinding of the weld heads is the only operation consuming appreciable time, but a design to make the welds internally may eliminate the need of the barrel hole in the center of the barrel is not needed because it is not necessary.

In any outside the weld on all hub designs are as strong or stronger than the present metal arc weld even on difficult in service. The fact that a given weld does not penetrate the wall of the

hub, or on an opposing weld is lacking, is not of great importance because distortion tests, theoretical studies, and vibration tests have demonstrated the efficacy of the simplified process and.

Table II shows on ground-adjustable hub manufacturing cost, time, and weight apply specifically to the 65 hp, forged and the 150-hp welded design because they best illustrate the gain with welded construction. Close side-by-side of all figures is deceiving unless the accurate horsepower application of the welded design is noted. It is only through the use of arc welding that it is possible to manufacture the adjustable model as an economically produced item.

Assessment of the overall benefits of production arc welding at Automotive Turbine Hub is well expressed by the fact that the company will save in excess of \$200,000 on direct labor and raw material this year at the present rate of production.

In welding the principal component purchase use of holes, dry grinding, and simple machining attending a cost reduction impossible with any other production process. Flexibility of manufacture afforded by arc welding permits dependence of all adjustment devices externally, so the same welds need not be disturbed in major adjustments and subsequent design changes can be made with no appreciable tooling cost.

Successful application of arc welding to a light component, whose strength requirements most severely engineers expect, should guard against any to strength characteristics of arc welding and inspecting techniques with self-inspection techniques possible. For, only this way will we achieve an even wider acceptance of the personal plane.

## Domon Rotor (from p. 12)

strains of less than one tenth of their endurance limit.

► **Bearing Endurance**—Miner's law has proven to be an expensive part of "topper" operation. Four bearing life is not as good as the major factor. With exception of the feathering bearings carrying control weight of the blades, there are no heavily loaded bearings in the Domon rotor, and these blade thrust bearings are subjected to light by hydraulic pressure. The entire rotor mechanism is contained in a housing which permits all of the parts to be pre-stress or lubricated. Bearing problems are possible under these conditions.

► **Accuracy and Control Response**—In forward flight the individual blade is subject to varying lift changes and pitching moments. Blade loads will have a very high 1 per rev lift and pitching moment change, a reasonably high 3 per rev change, and a small change lowering at 5 per rev. There are also higher order of changes, but they are never significant.

Roll moments will shake the aircraft and the blade movement will shake the blade pitch control stick. Inadequate housing and stick are concerned, it is fortunate that the blade relationship of the forces on one blade will cancel some of the forces on the opposite. The greater the number of blades the more the insensitization.

On a one-bladed rotor there will be no sensitization.

On a two-bladed rotor the 1 per rev lift variation will shake the aircraft. The 3 per rev lift change tends to shake the aircraft at this frequency. The 1 per rev pitching moment on the blades add to shake the control stick once every revolution.

On a three-bladed rotor, both the 1 and 2 per rev blade lift changes cancel. The 3 per rev, however, adds. The 1 per rev blade control change gives a steady side force in the control stick. The 2 per rev moment change shakes the stick at 1st rpm.

On a four-bladed rotor, 1, 2, and 3 per rev lift change cancel. There is complete cancellation for 2 per rev blade pitching moment fluctuations. The 1 per rev pitch steady force on stick.

The Domon rotor employs four blades. It is the only single lifting rotor in the United States flying at this time, offering the feature.

Many presently flying "topper" have had to incorporate irreversible features into the controls to enable pilot to show a right of way length. The Domon rotor means that the pilot can because of the free and instant cancellation made possible by using four blades.

Table I—Cost-Weight Data

Forced vs. Welded—Exhaustive Production—Model 220

Item	Rate (hours)	Rate (pounds)	Standard Practice Time	Design, Making, Cost	Total Cost	Final Cost	Final Weight
Welded Hub	47.24	4.00	1.00	1.00	1.00	1.00	1.00
Forced Hub	47.24	4.00	1.00	1.00	1.00	1.00	1.00
% Savings	27.0	34.4	44.0	44.0	44.0	44.0	44.0

\*Includes 1 P.M. Phoenix Model 220. Hub is made of 15 in. diameter, 15 in. length, 15 in. width. Hub is made of 15 in. diameter, 15 in. length, 15 in. width. Hub is made of 15 in. diameter, 15 in. length, 15 in. width.

Table II—Cost-Weight Data

Forced vs. Welded—Ground Adjustable

Item	Rate (hours)	Rate (pounds)	Standard Practice Time	Design, Making, Cost	Total Cost	Final Cost	Final Weight
Welded Hub	47.24	4.00	1.00	1.00	1.00	1.00	1.00
Forced Hub	47.24	4.00	1.00	1.00	1.00	1.00	1.00
% Savings	27.0	34.4	44.0	44.0	44.0	44.0	44.0





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## SALES & SERVICE

### 16,023 Personal Planes Sold During 1947; Value \$53,206,000

Forecasts of 1948 market vary from 8,000 to 20,000 planes, with trend to buying four-placers considerably stronger. Dollar volume may rise.

By ALEXANDER MCKIBBLY

A total of 16,023 planes, with manufacturer's value of \$53,206,000 sold by personal American personal plane makers in 1947, compares with 1946 sales forecasts ranging from 8,000 to 20,000 planes. Majority of available forecasts expect the 1948 total to be below or at best at the 1947 figure, but it is also thought that increased sale of four-placer planes will bring dollar per plane up.

George Wallace, president of Cessna Aircraft Corp., Wichita, and chairman of the Personal Aircraft Council, Aircraft Industries Association, points out that although the 1947 total is less than last year's (35,893) of planes sold in the first full previous year, 1946, it is still nearly two and a half times as many planes as was sold in the best previous year, 1941.

**Four-Place Trend.**—Trend toward larger planes and newer four-place models is already well established in the 1947 total figures, which show that 8,838 three- and four-place planes were sold as against 7,340 two-placers.

This fact is significant in that it shows a buying trend toward more expensive types of airplanes because of their greater usefulness. With several additional lower price-backed four-placers scheduled for introduction this spring and a heavy emphasis on sales of four-placers, it is indicated that four plane sales will increase, having major economic changes.

**Trade-In Problem.**—With the increased percentage of four-placer sales, dealer and distributor are encountering trade-in problems with used two-placer planes which owners now want larger planes. Increased margin for dealers and distributor appears necessary. It is noteworthy that Stinson, which has probably the most liberal dealer margin policy, had the largest number of sales for any one type—2,682 for the Voyager in 1947.

Types had the manufacturing cost with a total of 3,564 airplanes, of which 2,155 were three-place superchargers and 1,406 three-place trimmers, most of

them the new Cub Specials. Cessna was second with 2,180 planes, of which all but 69 were two-placers. After third-place Stinson came Aeronca with a total of 1,375 planes, but of these 988 were military liaison T-40s, leaving a total of 1,216 civil four-placers. Luscombe with a total of 1,401 two-placer came next and also led the two plane sales for the last two months of 1947 with 117 planes sold. Beech sold 1,239 four-placers. Bonanza for a dollar volume of \$7,945,000, second only to Stinson's dollar volume of \$11,515,000.

**Reports Listed.**—Other company sales reports for the year: Bellanca, 214 planes, \$1,870,000; Engineering Research, 835 planes, \$2,084,800; Fairchild, 16 (personal) planes, \$71,800; Park, 40 planes \$155,000; Republic, 813 (personal) planes, \$3,903,890; Ryan, 18 (personal) planes, \$115,000; Tiplerco, 196 planes, \$366,000.

North American, 859 (personal) planes, \$5,071,000. Texas Engineering Manufacturing Co. made 161 four- and six-place, \$734, \$737,000.

Interesting note is total 1947 personal aircraft sales picture was added emphasis on export which accounted 32 percent by units and 57 percent by dollar value over 1946 exports. The 1947 exports totaled 1,869 planes valued at \$6,496,817 as compared to 1,183 planes valued at \$3,298,942 in 1946. The exports were about 10 percent of total sales in number and 11 percent of total sales in dollar volume.

**Export Leaders.**—Argentina with 335 planes and Canada with 264 planes were the largest customer countries with the bulk of the shipments to Latin American countries. These included Brazil, 155 planes; Chile, 20 planes; Colombia, 12 planes; Costa Rica two planes; Cuba 27 planes; Ecuador three planes; El Salvador, two planes; Guatemala, five planes; Haiti, three planes; Mexico, 30 planes; Nicaragua one plane; eight; Paraguay, three; Uruguay, 27; and Venezuela, 12. Total exports to European countries amounted to 176 planes.

Relatively small number of personal planes going to France indicates that there is little and threat to personal plane sales in the recent plan announced by the Department of Commerce to establish wartime licensing restrictions on exports (including personal planes) to Europe on May 1. Dollar shortages in most of the European countries are such that they are not likely to become major buyers of U. S. aircraft in the future, whether increasing profits or not.



**SCORES MIDGET SWEEP**

Bill Russell, 20-year-old winner of last year's Goodhue Trophy race for midget planes at Cleveland, made a sweep of the midget events for midget men, by winning the first Continental Midget Trophy race at the recent Mohd (O-1) Air Meet, here. He flew the same plane which won at Cleveland, the William Ignard, built by Steve Whitman, Oakdale, Wis. Photo shown C. J. Rasmussen, Continental Midget president, presenting the large trophy to Russell, with the midget plane in the background.



# Cessna Bids For Four-place Leadership



UNUSUAL AERIAL CLOSEUP



SLIDING FRONT SEATS



BAGGAGE COMPARTMENT



SEAT FOR FOUR IN 170

(Photo by Steve-Jay)

On an all-round basis of low price, attractive appearance, reasonably good performance with economy, and producibility, the new Cessna Model 170 now looks like "the place to beat" for other entries in the highly competitive four-place personal plane market of 1948.

Whether the plane gets into full production early enough this year to be readily available at the peak market season will probably be a main factor in its sales record. Deliveries are scheduled to begin in March, assuming CAA certification and other delays and obstacles are handled according to plan. Earlier pricing of \$5,675 (base) was indicated.

Externally, the 170 closely resembles the two-place Cessna Model 140, although the wingplane has a 5-in. 5-in. wider, and fuselage 4 ft. longer. Its wingspan is 3 ft. 2 in. greater, and the tail is somewhat larger. (Wingspan is 36 ft. Length is 25 ft. 6 in.)

Interior arrangement has two separate front seats which slide to rear as needed. Back of the seat seat folds forward for access to baggage compartment with the Model 170 baggage field. Sliding seat seat arrangement, wide done and a "hobby seat" combine to make entrance to plane easier than in the case with most of its contemporaries. Accompanying photo shows adjustment of sliding seat seat back, while pilot's seat remains in normal position. Other photos show internal storage compartments of the 170, a view of the plane warming up on the ground with its full complement of four persons, and an interior glimpse of the baggage compartment arrangement.

Approximately 75 percent of 1947's parts are interchangeable with various parts of the smaller Cessna 140 and the Cessna 170. Results is that Cessna dealers can stock a relatively small inventory of parts and supply all four basic models at a saving to them as well as to manufacturer and purchaser.

Sale of four-place planes in 1947 totaled 9,925 (Personal Aircraft Council report), with the largest volume by any one manufacturer (Stinson) about 45 percent of the total. Analysis expects an increasing sales emphasis on four-place planes in 1948, and a greater proportion of total sales, perhaps 75 percent, will be in this category. With estimates of the 1948 market ranging from 20,000 downward to a low of 10,000, this market makes the four-place market more active between 14,000 and 5,400 in the field for the Model 170 and competitors.

## Reservations Defined

President Truman has announced designation of three new air space reservations in the vicinity of Clinton Engineering Works, Oak Ridge, Tenn.; Bantel Engineering Works, Rockland, Wash.; and Los Alamos Project, Santa Fe, N. M. Airspace above these areas is set apart for national defense and other governmental purposes in that no person shall navigate an aircraft within the airspace except in the interest of national defense or by authority of the U. S. Atomic Energy Commission.

Reservations are described as follows:

► Oak Ridge—Beginning at latitude 36° 00' 25" longitude 84° 00' 00", thence to latitude 35° 51' 30" longitude 84° 10' 20", thence to latitude 35° 35' 10" longitude 84° 24' 15", thence to latitude 35° 24' 15" longitude 84° 24' 15", thence to latitude 35° 10' 20" longitude 84° 10' 20", thence to latitude 35° 00' 00" longitude 84° 10' 20", the point of beginning.

► Rockland—Beginning at 46° 30' 00" longitude 113° 19' 00", thence to latitude 46° 30' 00" longitude 113° 13' 15", thence to latitude 46° 18' 30" longitude 113° 30' 00", thence to latitude 46° 18' 30" longitude 113° 49' 25", thence to latitude 46° 00' 00" longitude 113° 49' 25", thence to latitude 46° 00' 00" longitude 113° 33' 35", thence to latitude 46° 00' 00" longitude 113° 13' 00", the point of beginning.

► Los Alamos—Beginning at latitude 35° 00' 00" longitude 106° 00' 00", thence along the Rio Grande river to latitude 35° 45' 00" longitude 106° 00' 00", thence to latitude 35° 49' 00" longitude 106° 30' 00", thence to latitude 35° 00' 00" longitude 106° 30' 00", the point of beginning.

## CAP Radio Network

Children's Civil Air Patrol Wing Week closed leadership in CAP's national communications network.

Col. Herbert Riney, Wing commander, reports that the Wing was in operation 100 radio stations on USAP frequency, 50 stations on 2375 kc, 50 on VHF frequency, and 22 mobile stations.

## BRIEFING FOR DEALERS & DISTRIBUTORS

**BARCAIN RIDE**—A demonstration ride in a Beech Bonanza two-place for \$140, offered by the Reno-Airplane Co., Sparks, longer No. 1, Tolu (Ola) Municipal airport, is the biggest bargain for the flying public which has come in the annals of the Reno-Bonanza. Reports that more than 1,000 persons have been booked in the Bonanza. A "cheapest" ride is also offered for \$5, which gives the passenger the privilege of flying the plane himself from the left seat (assuming he has a license). The company also is renting Bonanzas to competent pilots at the rate of 9 cents a mile plus 40 cents an hour. In the first six months of operation more than 100 have flown. Total bookings more than 100,000 passenger miles sold 25 states.

**CESNA CROSSWIND CLEAR**—Continuation of the Cessna tradition giving first landing gear with the Goodyear contour wheel landing gear is now available on two-place Cessna Models 140 and 170. Price is \$140 installed at the factory plus trade-in of the regular wheel on a deposit price of \$450 which does not include installation. Cessna is testing the gear on its new model 170 four-place which uses a landing gear interchangeable with that on the two-place, and personally should be able to supply the new gear at optional extra cost on the 170 in the future. When Goodyear makes longer landing wheels, Cessna plans to test them on the four to five-place models, 100 and 195. The gear says across expensive, but compared to the price of adding another flight sight on a landing field, it is very cheap," says Cessna official concerned. Goodyear officials have been studying the market for the cross wind gear very closely. If a sufficient quantity of wheels could be sold to make possible mass production economies a price drop might be in order after initial development cost, in addition to those underwritten by CAA, was paid off.

**TOP CESNA DISTRIBUTORS**—Two lists appear among Cessna distributors in 1947 listed as follows in order of sales: Pittsburgh Flying Service, Scranton, Pa.; Mink's Airplane, Rockwell, Okla.; Yonkers Aircraft, Walling, Iowa; Aviation, Detroit, Mich.; Air, Inc., Des Moines; Mid States Aviation, Sky Harbor, Northport, Ill.; Air Sales, Omaha; Cessna Field, Omaha; Rapid City, Nebraska; Denver and Soudanville (Wash.) Airfield.

**STANDARD STUNION EQUIPMENT**—Safe Flight Indicator, Dr. Leonard Crockett's sail warning indicator, has been adopted as standard equipment on the new 1948 Stinson 165 Voyager. The device, which lights a red light and blows a horn whenever the airplane approaches a landing obstacle, regardless of wind or plane's altitude was developed under CAA sponsorship. Stinson expects will benefit from a reduction in insurance premiums, since several insurance underwriters now are giving reduced rates for planes equipped with the indicator. Voyager already was generally regarded as one of the safest planes to fly, due to its virtual inability to spin and its good inherent stability. Features of the sail indicator are regarded as a definite bonus against claims for Stinson by the Stinson Insurance Co., which is the principal component of the market for this and other four-place planes. Voyager is second personal plane to make sail indicator standard equipment. Beech Bonanza has a company-built sail indicator of a different type, as standard equipment.

**MONOCOQUE INQUIRIES**—Since transfer of Monocoque Airplane and Engine Corp. to Melbourne, Fla., from Orlando, the firm has received inquiries from 12 foreign countries regarding plans for the aircraft. Frank C. (Jack) Andrews has recently been appointed sales manager for Monocoque by Robert S. Seidler, president. Andrews formerly was with CAA, and more recently with Personal Airplane Sales Corp., and with Aerlog, aviation parts distributor. Production of airplanes is scheduled to start in February. An estimated 10 persons were to be employed by Feb. 1. The Melbourne company is a result of the purchase by the Stinson Aircraft Co., a repair shop operator at Melbourne, of the equipment and parts and manufacturing rights of the Monocoque Orlando plant. Plan now is to manufacture two-place 115 hp. Monocoque, selling for \$5,000 base, and a deluxe version with two-place Stinson propellers and complete instrumentation for \$6,000 base. Company also projects a two-place 115 hp. flying Monocoque, and a four-place twin engine plane, now in development. Monocoque's old twin air show hours were pulled up near the airport. Miami, Fla. Monocoque, also Woody Edwards, Lynchburg, Va., fixed base operator and truck and racing pilot flew a flying Monocoque to win the international aerobics championship. —ALEXANDER MCKEY



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## FINANCIAL

### American and United Declare Dividends on Preferred Stocks

Action seen as boost for airline credit, confidence in future; American maintains continuity of dividends since equity issue in June, 1946.

Action credit received a much needed lift when American and United Airlines declared the regular dividends due on their respective preferred stocks.

With increasing deficits and heavy with many uncertainties, these two trunk lines by their action, indicated confidence in the future.

The bond market quotations for the preferred stocks of these companies had declined into new low ground recently, owing some doubt as to their reliability in income producers. Current management action may be expected to have some balancing effect.

**American Airlines Round—**American declared the regular quarterly dividend of \$3.75 per share payable Mar. 1, 1948, on its \$150 cumulative convertible preferred stock. This payment will aggregate \$300,000 on the 400,000 shares of preferred stock outstanding and maintains the continuity of dividends on this stock equity since its issuance in June, 1946. Despite the recent deficit operations, this dividend payment is a small price to pay for the maintenance of an irrevocable dividend record.

After declining to a new low of 301, American's preference advanced to around 56, affording a current yield at the rate of 5.2 percent. This was first sold at \$167 per share about two years ago.

Through rigid economies, American has kept operating expenses under control but handicapped its cash position. As far as can be determined, the company should be able to meet all of its immediate capital requirements without need of additional financing. It is believed that through a strict curbing of American's cash position it will be able to meet its cash requirements in accepting delivery of the first group, about one-third of its new reduced order for 75 Convairliners.

It is probable that American may establish a line of banking credit on a stand-by basis to handle any unexpected developments requiring unusual cash disbursements. It is reasonable to assume that should such banking credit

be established, not drawn upon, dividend payments would be guaranteed unless circumstances, however, the company expects to restore equity to DC-4s as regular service starting around Mar. 1.

**United Airlines—**The United declared action, unlike American's, was in doubt to almost the last moment. The company declared the regular quarterly dividend of \$1.25 per share on its 41 percent cumulative preferred stock, also payable Mar. 1. This current payment aggregates about \$166,575 on for approximately 133,900 shares outstanding.

The United preferred was issued in January, 1947, at an indicated price of around \$185 per share. When its dividend payment began to appear doubtful, the market price broke sharply to a low of 75. The recent recovery brought the market price up to around 52 which indicates a current yield at the annual rate of 5.5 percent.

The current dividend payment on the United preferred is made payable largely by a dividend accounting transfer. Late in 1947, the company announced that it was transferring \$2,000,000 from its depreciation reserve account to carry over the 1947-48 Wear, Dec. 25, 1947. This transfer has permitted the company to avoid a negative surplus account, albeit by a very close margin.

While the company may have reduced its dividend in pay dividends on its preferred stock despite the restrictions written in for the protection of the bank loans and debentures during periods of deficit operations, it is questionable whether a management would attempt this action unless an earned surplus account existed.

**DC-4 Round—**United is also establishing a contribution of earnings upon the return to service of the DC-4s. This equipment will be particularly profitable on the heavily traveled Hawaiian route operation. The DC-4s also carry a premium fare and are capable of developing a higher rate of return power than it currently has with the relatively higher cost DC-3s.

United, however—unlike American—

may be faced with a preferred stock maturity problem. The latter as yet has not selected a replacement for its DC-1 equipment. The company cannot long afford to remain at a competitive disadvantage while America will be flying its preferred General Motors. Should United decide upon a program of acquiring new Convairliners, it will do so at a much higher cost than American. Further, United may be forced to issue additional capital funds to finance the acquisition of such new equipment. The status of the capital markets has made it difficult for airline industrial companies with consistent earnings records to obtain short-term funds on favorable terms, as well as without current earnings may find public financing far more difficult if not next to be impossible.

**Northwest Stock Outsidings—**The third airline with a preferred stock maturity problem is Northwest. This carrier paid the regular quarterly dividend of 25¢ each per share on its 100,000 shares of 4.6 preference shares. This payment aggregated \$112,500 and was made on Feb. 1, 1948. These shares were marketed in April of last year at \$25 per share. Currently selling around 22, an annual yield of about 5.2 percent is indicated. This carrier, at last reports, continues to have an \$18 million cash credit, it has not drawn upon, which presumably will be used to finance Stratoliner sales later this year.

All three airline preferences indicated are convertible into common stock. This provides considerable attraction in terms of raising new capital funds in an upward trend. American's preferred is convertible into common at \$21 per share. United's preferred has the option of exchanging four shares of common for each share of preferred. Each share of Northwest's preferred has a call on all one and one-half shares of common.

**Atlas WEE Underwrite—**Northwest Airlines currently is preparing to issue a convertible preferred stock. However, if all parties involved in this deal are prepared to finance but for the most part is usually a refunding operation of advances made by the Atlas Corp. The stockholders of Northwest common will have the right to subscribe to a new common stock in the preferred stock. The Atlas Corp. presently holding 100,000 or 20 percent of Northwest's total common stock, has agreed to underwrite all preferred shares not subscribed by the Atlas stockholders. The company's public offering will be used to raise new funds and to raise new funds held by the Atlas Corp.

In all cases, basic values for airline equities, both common and preferred, will depend on the earnings power of the respective companies and on the future.

—Selig Abraham

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## AIR TRANSPORT

### House Committee Will Push Bill To Aid Independent Air Freighters

Rees Post Office group seeks air parcel post system on terms favorable to contract carriers; contracts would be awarded, after competitive bidding, to low bidders.

The House Post Office Committee, headed by Kansas' GOP Rep. Ed Rees, is set to push legislation paving the way for independent air freight operators to capture the nation's potentially large air parcel post business, estimated at 144 million packages annually.

The measure, introduced by Rees on behalf of members of the Post Office Committee, would authorize the Department to inaugurate an air parcel post service (it is believed the service would attract at least 10 percent of the surface-transported parcel post volume) on the following basis:

- Contracts for air parcel post carriage would be awarded by the Department, after competitive bidding, to low bidders. Civil Aeronautics Board would be required to pass on the ability of carriers to perform adequate service.
- Short-haul service within the first, second, and third zones would be prohibited. This is based on the committee's conviction that short-haul air service has slight, if any, time-saving value.
- Rates proposed in the bill for parcel post shipments, substantially below the rates suggested two years ago by the Post Office Department, would be fourth zone—20 cents for the first pound, 10.5 cents for the next nine pounds, and 10.25 cents for each additional pound; fifth zone—25 cents for the first pound, 16 cents for the next nine pounds, and 15.5 cents for each additional pound, with zone—31 cents for the first pound, 25.5 cents for the next nine pounds, and 22.75 cents for each additional pound; seventh zone—37 cents for the first pound, 29.5 cents for the next nine pounds, and 28.25 cents for each additional pound; eighth zone—45 cents for the first pound, 36.5 cents for the next nine pounds, and 36.25 cents for each additional pound.

• Reduction of these rates to encourage air increased volume if the Department obtained parcel post contracts at less than a 15 cents per ton-mile rate.

- Air parcel post service to the Canal Zone and territories could also be introduced if such service was self-supporting.

The Rees measure is designed to establish a parcel post system of air service between key traffic points, with transshipments to minor traffic points to the last expensive surface transport mode.

This is the type system which has been recommended by independent air freight operators and would dovetail with their major point-to-point type of operation.

• **Dispatch System:** "It is advisable to contemplate an air parcel post system going all the way in service to every town and hamlet in the country," Rees declared. "Such a system would be expensive, would undoubtedly keep the service in the red when materially high rates were charged, and would offer little or no time saving."

The Air Transport Association, ad-

verse of the "blister" type air parcel post system criticized by Rees and another carrier, is vigorously opposed to the Rees legislation. ATA favors making air parcel post service an adjunct to regular surface service, now monopolized by the scheduled airlines, with CAB certification authorizing mail carriage extended to include parcel post.

Independent air freight operators complain that this would bar them from handling government parcel post business, as well as regular mail business.

• **P.O. Favors ATA:** Post Office Department leans in favor of ATA's position. Testifying before the House Post Office Committee, Postmaster General Jesse Douglas pointed out that if parcel post were an adjunct to surface service the Department could use excess surface space now paid for with transport-for parcel post payments.

The House Post Office Committee is withholding hearings "for a few weeks" as the Rees measure to permit the Post Office Department to file its recommendations.

Two years ago, the Department drafted legislation embodying its recommendations for an air parcel post system as a full replacement by Rapid Express Division (R.E.D.). It was reintroduced in the Congress by Rep. Harold Huges (R., Texas) and is pending before the House Post Office Committee. However, the Department has requested the committee to postpone the measure, since it reveals indications that the rates if parcel post would fail to assure a self-supporting service.



**PROPOSED TWIN CITIES TERMINAL**

Facilities planned for air travelers at the Twin Cities are shown in the nation's conception of a new terminal development at World-Chanhassen field. Covering 25 to 34 acres, the proposed terminal is to provide 25 landing positions for airlines, buses, taxis, cars, and other ground service. First floor of the administration building (center, foreground) has been designed to handle mail, baggage, customs, agriculture, FBI and health offices. Cost of building facilities for aviation purposes has been set at about \$12,000,000. Private capital would finance construction of a hotel (right, center), theater (center) and a shopping area within the terminal system. The parking area are designed to accommodate 5,000 automobiles.



#### SLICK LANDING BY NORTHWEST

Using a runway at Wild-Charleston field, Minneapolis, and avoiding passengers into the sea of the day to land high before landing the Northwest Airlines DC-4 during a damaged approach. After taking off with the Chicago-bound DC-4, Capt. Harold Hoffman noted the plane's northwest had not started fully on the coast of the day. He began circling the field while ground crew prepared for the landing. Capt. A. S. Adams, a NWPA pilot who happened to be in the control tower at the time, reported seeing a runway. Two fire engines pumped water onto the northwestermost runway, and as the narrow temperature the aircraft soon became dry. The plane was landed without damage.

#### Pay Increases Provided In UAL-ALPA Contract

United Air Lines and the Air Line Pilots Association late last month agreed their new contract embodying substantial pay increases and modified grievance procedure.

Under the revised pay scale, a year's salary from 80 hours a month (half by day and half by night) will receive from \$688.24 for DC-16 to \$1,266.68 monthly for DC-16 to the San Francisco-Hawkins line. The new domestic rate for DC-16 pilots is \$1,186.68 monthly.

Co-pilot pay will range from \$290 to \$450 monthly after four years of service and \$460 after five years. This contrasts with the old scale of \$225 to \$558 monthly after four years. United will pay \$90 a month additional over the co-pilot's scale to reserve pilots who have flown 100 hours as captain and who have been on an pilot status because of a minimum in the different schedule.

Grievance procedure is modified so that the union will be taken up with flight managers before going to higher levels. This is the final matter at issue in the negotiations, and it was here provided a strike fund from the ALPA.

#### NAL Cites Problems On Havana Operation

Heavy competition both from foreign carriers and from Pan American Airways has brought about substantial losses as National Airlines' routes to Havana, Cuba.

NAL said the Civil Aeronautics

Board is estimated a net operating loss of \$64,000 on its Tampa-Miami to Havana link between Dec. 15, 1946, when service was suspended, and Nov. 18, 1947. The carrier said it lost a large amount of traffic to Lines Aeronauticas Venezolanas and Private International Airways "which are authorized to fly directly from Havana to New York and Washington, while National is required to stop at all flights at Tampa."

Services into Cuba are extraordinarily expensive because of the very high landing and aircraft handling fees at Hato Rey Airport, the only field available in U. S. airspace serving Havana, NAL declared. Taking into consideration recent wage and gasoline price boosts, National said the current terms of operating agreements and expenses at Hato Rey are "subsidized" losses on the Havana link in the future. The carrier is seeking 95 cents a plane mile and pay for the route.

#### Future of Tudor I Decided by British

Future of the Tudor I—Giant Britain's postwar, four-engine transport which allegedly was cancelled by the British Overseas Airways Corp.—has been decided by a government committee of inquiry.

During both A. V. Roe (manufacturer of the Tudor I) and BOAC (to be taken to cooperate more closely in bringing the 14-passenger craft into operation), the government report said the ship should go into overseas service if final tests are successful. A. V. Roe had charged that BOAC missed on numerous alterations to delay pro-

duction to the Tudor I and then bought it, it places.

BOAC justified—The committee disclosed BOAC was justified in buying Constellation for its mainline service in 1945, "because it was plain the Tudor was late and it was impossible to estimate with any accuracy when it might be available."

When ready, the Tudor I, with necessary modifications, should be operated in a manner best suited for development of BOAC's services, the report said. It is expected that the new plane will be used for service to the Middle East, India and possibly Australia, but its association with BOAC's wishes probably not on the longly competitive north-Atlantic run.

BOAC is now operating in London-New York route with Constellation. It expects to add to Boeing Stratocruiser to its north-Atlantic fleet late this year.

#### BSAA in Black

British South American Airways Corp., successor of Great Britain's three state-owned carriers, has reported a profit of about \$82,300 during its last fiscal quarter of operations in May 31, 1947. Previously, British Overseas Airways Corp. and British European Airways had shown deficits aggregating more than \$40,000,000 for their first operating year (Aircraft Week, Jan. 5 and Jan. 12).

#### Cargo Rate Rising

Taking action to maintain the status quo pending outcome of its latest intervention of air freight rates, the U. S. Department of Commerce has extended for 90 days the interim period of reduced cargo tariffs filed last fall by seven international airlines (Aircraft Week, Nov. 1).

The original 90-day suspension, involving tariffs filed by American Airlines, Island, Western, PCA, United, Southwest and TWA, expired Jan. 22. A public hearing on CAA's freight rate investigation is scheduled this week.

Meanwhile, both certified and uncertified carriers report that the normal seasonal decline in cargo has been less than usual during January. A third increase in Railway Express Agency's fast-track surface rates in 1946 over a year has given air cargo officials further cause for optimism. The new 31 percent hike went into effect Jan. 22, and is expected to shift considerable traffic from surface to air.

#### SHORTLINES

► **Bronx Aviation**—CAB has denied the Springfield, Mass., carrier a special exemption which would have permitted the company to qualify for an aircraft cargo line under section 292.5 of the Board's Economic Regulations.

► **Florida Airways**—Company's AM 75 tender certificate has been awarded by CAB to include Terry and Leebow, Fla., as intermediate points.

► **Lines Aeronauticas Venezolanas**—CAB has extended the company's license to carry cargo for three months.

► **M&C Continental**—Workers who are members of the Brotherhood of Railway and Steamship Clerks, Freight Handlers and Station Employees have been awarded wage increases of 17 cents an hour (for those paid by the hour) and \$29.47 (for those paid monthly). Findings were made by a National Mediation Board panel of arbitrators. The union has sought an hourly increase of 50 cents and a monthly hike of \$80.67.

Company has sought three additional DC-16 to handle traffic over its new Kansas City-St. Louis route.

► **Meacham**—During its first year of operation, ended Nov. 27, New York's 1,552,684 passenger miles and 69,161,736 pound miles of freight.

► **Pioneers**—Carried 62,696 passengers in 1947 against 26,657 in 1946, mile ton miles increased from 15,499 to 15,147, and express ton miles from 6,539 to 7,542. Passenger traffic per plane mile gained more than 27 percent over 1946.

► **PAL**, in cooperation with the University of Texas, expects to incorporate a program of practical training for its competition within this month.

► **Shelton Airways**—CAB has denied the New Orleans operator a temporary exemption to carry passengers on its irregular basis between New Orleans and Acme, British Honduras, pending disposition of the company's application for a certificate.

► **TWA-Canada**—Has established a New York-Edmonton cargo office.

► **TWA**—Carried 66,134 international passengers in 1947, a gain of 181 percent over 1946. Express and freight increased 130 percent to 3,816,245 ton miles, and mail rose 75 percent to 3,271,981 ton miles.

► **United**—Between May 1, 1947, when service started, and Dec. 31, 1946, 14,195 persons between San Francisco and Honolulu. Air mail totaled 196,000 ton miles and freight 77,800 ton miles. UAL expects to have vacancies for 400 stewardesses this year and will re-open its training school at Clayton, Wyo., on Feb. 4.

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## Lightplanes Looking Up

Lightplane makers have been subjected to a barrage of criticism since war's end for lacking vision and enterprise. But the analysis of proven designs is being shaken off. There are heartening signs of progress, especially in the competitive four-place market dominated by Alexnader McCurdy in this magazine Dec. 15. It is sad that McCurdy has failed to keep up with technical advancements in aviation, but this is an example.

Broadly, these trends are apparent:

With few exceptions designs are toward non-spar or span-wire construction.

Efforts toward subtraction of aims—both outside and for the occupant—are being started, and are far from satisfactory. But industry attitude toward same is in sharp contrast to the lethargy of a year ago. The Beach, Bonanza and Stearman probably lead in efforts to date. Important experiments such as those at Berton are underway.

Four-places are showing unprecedented resistance and ease of entry.

Controllable and two-position propellers for light planes are gaining recognition from airplane manufacturers.

More power is available, partly through larger engines, partly by increasing output of established engines.

Development of improved landing gear, both fixed and retractable, moves ahead, with catering gear and wheels for cross wind landing.

Use of flap and slat is increasing.

Manufacturers are deeply interested in stall warning indicators, and announcements are expected from more firms who will offer these devices as optional or standard equipment.

Although there is no favoritism intended here, it appears from this vantage point that Beach, Stearman, Cessna and Luscombe have built more postwar engineering improvements into their products than do others now on the market. Navion, Swift and Ercoupe all represent advanced designs when they appeared but modifications have been minor.

The Bonanza boasts an efficient flap, butterfly tail, flush riveting on its exterior surfaces, and utilizes more magnesium than most other light craft. It has complete instrumentation and two-way radio. A stall warning indicator is standard equipment. It is probably the finest ship in the four-place class. Although virtually a two-control plane in the air, its rudder pedals are available for cross wind landings.

Stearman's popular Voyager developed from the prewar Model 165, which had slats and flaps, an advanced design for its day. Stearman management has negotiated licen-

sement in virtually every postwar engineering improvement. It was the first to conduct its own experiments with cross-wired Goodyear wheels on its production model. It was a pioneer in postwar cabin sound proofing and engine muffling, and in carrying this work down in cooperation with the aeronautical research experiments at Harvard MIT, where it built a Voyager for tests with various multi-bladed Seneca propellers named at low speeds by a geared Franklin. Standard two-way radio and a choice of several panels are offered. Stearman has put unexcelled standard installations of the safe flight stall warning indicator on all Voyagers. The plane is a spin master.

Cessna's outstanding steel landing gear is probably the best known postwar development of any airplane maker, and it has worked out well as improved performance and safety. Now, Cessna is combining the Goodyear wheel with this gear as an optional extra which is the first time this cross-wired wheel has been made a CAA approved factory installation.

Luscombe's new 50-hp landing gear appears to be equally as good as the Cessna installation, except for possibly more noise drag. Luscombe was the first to put an all metal two-planes in production. Most other production models still have fabric-covered wings. Luscombe has sought always to direct its engineering toward economy in production, with the result that its price has been held down. The new Luscombe four-place is reported to have excellent visibility and roominess, good performance, and fixed gearplane.

The Ryan Navion is little changed except for improved appearance and interior fittings, but the company is understood to have plans for new features. It is spinmaster.

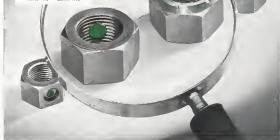
Aerovox and Piper are mainly concerned with basic designs of present history.

The Texaco Swift 125 is slightly improved over the original Globe 125, but it has the reputation of a high performance two-place.

Other manufacturers may feel that this is an adequate outline of major advancements in the postwar lightplane. If they do, let them write to report their improvement plans, present or future. No company striving to improve its product should hide its light under the proverbial bushel, although for too long there have been over optimistic claims in advertising and publicity handouts. The widest publicity goes all lightplane improvements, however, can only promote the industry. Lightplane manufacturers are stalling, although there is a long hard road ahead. More power to them all.

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For safer flying at night, the U. S. Navy is seriously testing "Glow-in-the-Dark" locknuts. If successful, the "Glow-in-the-Dark" locknuts will be used on the wing tips and tail assembly. Locknuts are used to hold the wing tips and tail assembly in place. They are also used to hold the wing tips and tail assembly in place. They are also used to hold the wing tips and tail assembly in place.

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They're made with a tough, resilient insert of rigid Du Pont nylon. Severe vibrational stresses can't budge them... only a wrench will remove them. For a given size, the 500's removed requires a torque that is only a few inch-pounds under that of the first removal. There's no deterioration in strength... little or no loss of structural strength caused by loosened locknuts. Nylon resists acids, solvents, gasoline, and moisture—where little or no effect with age. These locknuts are easily and economically adapted to mass production... are dependable, long-lasting, service and safety in the fastening of vital parts.

Write for your free copy of our informative booklet, "Du Pont Plastics \* It gives facts and figures on nylon,

"Lastic," and other interesting and versatile materials for aircraft use, E. I. du Pont de Nemours & Co. (Inc.), Plastics Department, Room 122, Arlington, New Jersey.

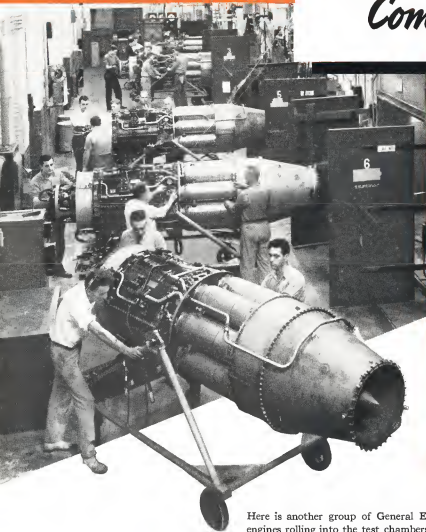
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